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HIGH PERFORMANCE







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Engine	Years	CC	Bore X Stroke	Cyl	Models
400 Chevrolet V8		6567 cc	4.13X 3.75	8 cyl	G.M.

King Set No	Part No	Qty	Position	Crankshaft Diameter	Housing Diameter	Bearing Length	Max Wall Thickness
CR 848HP STD/010/030 <i>No dowel hole. STDX, STD, .001, .010X, .010, .011, .020X, .020, .021, .030</i> CLE:CB- 663H(8)	C 848U C 848L	8Pairs		2.099/ 2.100 53.315/ 53.340	2.225/ 2.225 56.507/ 56.520	0.839 21.31	0.0619 1.572
CR 850HP 011 <i>With dowel hole. STDX, STD, .001, .010X, .010, .011, .020X, .020, .021, .030</i>	C 848U C 850L	8Pairs		2.099/ 2.100 53.315/ 53.340	2.225/ 2.225 56.507/ 56.520	0.839 21.31	0.0619 1.572
CS 507HP	S 507/1	1	1	1.868/	2.019/	0.740	0.0744

DUR:CHP-8				1.869	2.021	18.80	1.890
				47.452/ 47.478	51.283/ 51.333	0.745	0.0694
	S 507/2	2	2,5			18.92	1.763
				1.868/ 1.869	2.009/ 2.011	0.740	0.0644
S 507/3	2	3-4		47.452/ 47.478	51.029/ 51.079	18.80	1.636
				1.868/ 1.869	1.999/ 2.001		
				47.452/ 47.478	50.775/ 50.825		
CS 507HPT  DUR:CHP-8T	S 507/1	1	1	1.868/ 1.869	2.019/ 2.021	0.740	0.0744
				47.452/ 47.478	51.283/ 51.333	18.80	1.890
	S 507/2	2	2,5			0.745	0.0694
				1.868/ 1.869	2.009/ 2.011	18.92	1.763
S 507/3	2	3-4		47.452/ 47.478	51.029/ 51.079	0.740	0.0644
				1.868/ 1.869	1.999/ 2.001	18.80	1.636
				47.452/ 47.478	50.775/ 50.825		

MB5143HP   <i>Upper halves are full grooved, lower halves are partial (240 degrees) grooved. The set has 2 flanged halves. STD, STD, .001, .010X, .010, .011, .020X, .021, .030 FI STD only.</i>	M5143U	4Pairs	1-2-3-4	2.648/	2.841/	0.768	0.0953
	M5143L			2.649	2.842		
	F5143U	1Pair	5	67.269/	72.151/	1.718	0.0953
	F5143L			67.292	72.177		
MB5163HP   STD/011 <i>Same as MB5143HP, but with full grooved bearings in all positions.</i>	M5143U	4Pairs	1-2-3-4	2.648/	2.841/	0.768	0.0953
	M5163L			2.649	2.842		
	F5143U	1Pair	5	67.269/	72.151/	1.718	0.0953
	F5163L			67.292	72.177		
MB5224AM   STD <i>Allows the use of Chevy 350 crankshaft in the 400 small block. This is the spacer only; use any Chevy 350 main set on</i>	M5224/1U	4Pairs	1-2-3-4	2.648/	2.841/	0.802	0.1001
	M5224/1L			2.649	2.842		
	M5224/5U	1Pair	5	67.269/	72.151/	1.454	0.1001
	M5224/5L			67.292	72.174		
				2.648/	2.841/		
				2.649	2.842		
				67.269/	72.151/		
				67.257/	72.151/		

top				67.280	72.174		
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